

Order 11943



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

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007901

D350-567-147
Job Sheet 188877



Part No: D350-567-147

Job Qty: 1 pcs

Part Name: Floor Window Close Out (AS350B3e with Garmin Transponder)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/16/19

Job Tracking No:

Due Date: 2/12/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: DSI9590 REV.G IPP REV:A 18.11.12 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		2/12/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

Fg033



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Container No: S156703



Part: D350-567-147

Job No: 188877

Serial No/Batch: S156703

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92-18 Issue 6, FAA STC SH989NE

120 QC 4	1 pcs	2/12/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 26	
				QC 4 - 28	
				QC 4 - 38	
				QC 4 - 42	
				QC 4 - 58	
130 Packaging 3-1 - Stock - B4B	1 pcs	2/12/19	0.00 0.00	QC 4 - 6	9-89 69 DAS
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				Packaging 3 - 1 - B4B	9-89 69 DAS
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
Packaging 3 - 7 - B4B					
Packaging 3 - 8 - B4B					
Packaging 3 - 9 - B4B					
Packaging 3 - 10 - B4B					
Packaging 3 - 11 - B4B					
Packaging 3 - 12 - B4B					
Packaging 3 - 13 - B4B					
Packaging 3 - 14 - B4B					
Packaging 3 - 15 - B4B					
Packaging 3 - 16 - B4B					
Packaging 3 - 17 - B4B					
Packaging 3 - 18 - B4B					
Packaging 3 - 19 - B4B					
Packaging 3 - 20 - B4B					
Packaging 3 - 21 - B4B					
Packaging 3 - 22 - B4B					
Packaging 3 - 23 - B4B					
Packaging 3 - 24 - B4B					
Packaging 3 - 25 - B4B					
Packaging 3 - 26 - B4B					
Packaging 3 - 27 - B4B					
Packaging 3 - 28 - B4B					
Packaging 3 - 29 - B4B					
Packaging 3 - 30 - B4B					
Packaging 3 - 31 - B4B					
Packaging 3 - 32 - B4B					
Packaging 3 - 33 - B4B					
Packaging 3 - 34 - B4B					
Packaging 3 - 35 - B4B					
Packaging 3 - 36 - B4B	9-89 21 DAS				
135 DC - 1 - B4B	1 pcs	2/12/19	0.00 0.00	DC - 1 - B4B	9-89 21 DAS
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	2/12/19	0.00 0.00	QC 21 - FG - 21	9-89 21 DAS
				QC 21 - FG - 70	
Part Op 110 - Packaging1-3 (Pick Kit)					
Descriptions: 120 - QC4 (QC4- 100% Inspect kits for completeness)					
130 - Packaging3-1 (Identify as per dwg & Stock Location:) Identify and pack for shipping as per PPP D350-567-147 Location:FG033					
135 - DC (Document Control) Photocopy bluefile & type labels per PPP D350-567-147 CHG001					
140 - QC21 (QC21- Final Inspection - Work Order Release)					

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-3A	Bolt	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5191193.
AN525-10R6	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	FM132307
AN525-832R7	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5089346
CB200	Acrylic Adhesive, 3.5G	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	324623 (in package)
D3802-1	Window Seal (\$ Per Foot)	2 ft (2 ea)	110-Packaging 1 - Pick Kit	5104211
D4435-9	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5144607
D4441-1	Rubber Seal	2 ft (2 ea)	110-Packaging 1 - Pick Kit	5092167.
D4730-020-030	Velcro Strip 2.0W/ X 3.0L	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5084090.
D4971-041	T/R Bellcrank Cover Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5139468.
MS21042L06	Nut	7 Ea (7 ea)	110-Packaging 1 - Pick Kit	5148664.
MS21042L08	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5080644.
MS21042L3	Nut	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5132364.
MS21059L3	Nut Plate	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5083547.
MS35206-229	Screw	7 Ea (7 ea)	110-Packaging 1 - Pick Kit	5143702
NAS1149F0332P	Washer	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5134693.
NAS1149FN616P	Washer	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	5144957.
NAS1149FN816P	Washer	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5117216-25
D4436-047	Aft Bracket Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5156250
D5076-047	Fwd Bracket Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5156554.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-3A	5	301	0
	AN525-10R6	2	409	0
	AN525-832R7	2	135	0
	CB200	1	26	0
	D3802-1	2	118	0
	D4435-9	2	24	0
	D4436-047	1	0	0
	D4441-1	2	472	0
	D4730-020-030	1	9	0
	D4971-041	1	7	0
	D5076-047	1	0	0
	MS21042L06	7	197	0
	MS21042L08	2	1,225	0
	MS21042L3	5	1,850	0
	MS21059L3	2	72	0
	MS35206-229	7	277	0
	NAS1149F0332P	10	1,669	0
	NAS1149FN616P	14	835	0
	NAS1149FN816P	2	225	0

Part Specifications

Specifications could not be found.

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Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/12/19	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	1 pcs		2/12/19	0.00	0.00	Packaging1-3		
120	QC	1 pcs		2/12/19	0.00	0.00	QC4		
130	Packaging	1 pcs		2/12/19	0.00	0.00	Packaging3-1		
135	DC	1 pcs		2/12/19	0.00	0.00	DC		
140	QC21-FG	1 Ea		2/12/19	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D350-567-147 Location:FG033
Descriptions: 135 - Photocopy bluefile & type labels per PPP D350-567-147 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-3A	Bolt	5 Ea (5 ea)	90-Start up Operation	
AN525-10R6	Screw	2 Ea (2 ea)	90-Start up Operation	
AN525-832R7	Screw	2 Ea (2 ea)	90-Start up Operation	
CB200	Acrylic Adhesive, 3.5G	1 pcs (1 ea)	90-Start up Operation	
D3802-1	Window Seal (\$ Per Foot)	2 ft (2 ea)	90-Start up Operation	
D4435-9	Bracket	2 pcs (2 ea)	90-Start up Operation	
D4441-1	Rubber Seal	2 ft (2 ea)	90-Start up Operation	
D4730-020-030	Velcro Strip 2.0W/ X 3.0L	1 pcs (1 ea)	90-Start up Operation	
D4971-041	T/R Bellcrank Cover Assembly	1 pcs (1 ea)	90-Start up Operation	
MS21042L06	Nut	7 Ea (7 ea)	90-Start up Operation	
MS21042L08	Nut	2 Ea (2 ea)	90-Start up Operation	
MS21042L3	Nut	5 Ea (5 ea)	90-Start up Operation	
MS21059L3	Nut Plate	2 Ea (2 ea)	90-Start up Operation	
MS35206-229	Screw	7 Ea (7 ea)	90-Start up Operation	
NAS1149F0332P	Washer	10 Ea (10 ea)	90-Start up Operation	
NAS1149FN616P	Washer	14 Ea (14 ea)	90-Start up Operation	
NAS1149FN816P	Washer	2 Ea (2 ea)	90-Start up Operation	
D4436-047	Aft Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	
D5076-047	Fwd Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-3A	5	318	0
	AN525-10R6	2	110	0
	AN525-832R7	2	169	0
	CB200	1	26	0
	D3802-1	2	120	0
	D4435-9	2	26	0
	D4436-047	1	0	0
	D4441-1	2	476	0
	D4730-020-030	1	9	0
	D4971-041	1	8	0
	D5076-047	1	0	0
	MS21042L06	7	166	0
	MS21042L08	2	1,412	0
	MS21042L3	5	2,265	0
	MS21059L3	2	106	0
	MS35206-229	7	284	0
	NAS1149F0332P	10	2,259	0
	NAS1149FN616P	14	815	0
	NAS1149FN816P	2	227	0

Part Specifications

Specifications could not be found.

Plex 1/16/19 11:20 AM Dart.Macdonald.Dara